

The Solution for Concentration Measurements

Value Proposition

Compared to a traditional UV-Vis spectrophotometer, the SoloVPE saves both time and money with each measurement. With a typical ROI of 27% the SoloVPE investment will be paid off after a few months of use.

Real Time Savings:

| | |
|---|-----------------|
| Time Savings for Production Runs: <i>Estimate Per Batch</i> | 11 Hours |
| Time Savings Per Sample: <i>Compared to Previous Method</i> | 2 Hours |

Real Financial Savings:

| (\$) US Dollars | Standard UV | SoloVPE | Savings/Year |
|---------------------------------|-------------|----------|------------------|
| Hardware | \$4,250 | \$10,200 | (\$5,950) |
| Direct Indirect | \$30,000 | \$1,500 | \$28,500 |
| Indirect Labor | \$180,000 | \$18,000 | \$162,000 |
| Total Financial Savings: | | | \$184,550 |

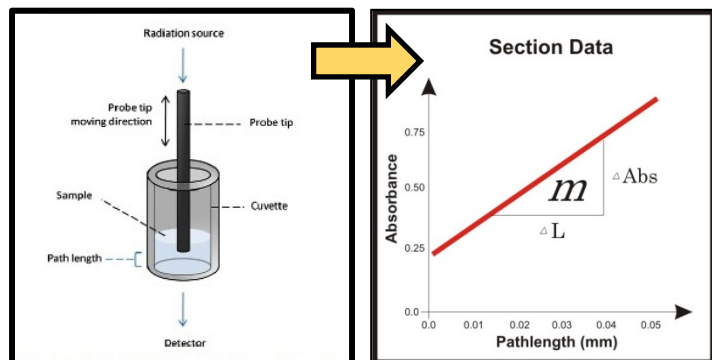
*Example based on 300 samples per year and 5 yr. depreciation model.

Rapid In-Process Sample Testing

The *push-button SoloVPE System* provides accurate concentration measurements in **under a minute** while comparable UV methods may take **over two hours**. This difference translates into less time spent on cumbersome in process checks and more time spent confidently making product.

Principle of Operation

The SoloVPE is the newest evolution of UV-Vis spectroscopy. It uses a precision linear stage to rapidly collect variable pathlength *Section Data* (Absorbance/mm) from which Slope and R² values are determined. The Slope value is used to accurately determine the concentrations of neat samples quickly and without dilution error.



$$m = \frac{\Delta Abs}{\Delta L} = \epsilon c$$

Straightforward Validation

Because the SoloVPE System is at its core a UV technique, validation of the instrument & methods is straightforward. SoloVPE methods are readily transferrable from site to site or from manufacturer to CMO. Security software is available for 21 CFR Part-11 compliant installations.

The *Table* below is a snapshot of actual intermediate precision data generated by (3) **three analysts** testing identical lot samples on (2) **two different** SoloVPE systems. The SoloVPE %RSD tolerance is ± 2% from user to user and system to system.

| Intermediate Precision Sample Data Taken from a SoloVPE UV Validation | | | | | | |
|---|--------|--------|--------|--------|--------|-------------|
| 1A | 1B | 1C | 2A | 2B | 2C | %RSD |
| 261.58 | 261.98 | 260.80 | 260.44 | 262.01 | 259.92 | 0.80 |
| 129.12 | 129.27 | 130.63 | 128.41 | 129.38 | 129.35 | 1.16 |
| 71.72 | 72.18 | 71.44 | 71.03 | 71.49 | 71.50 | 0.96 |
| 34.69 | 34.78 | 34.60 | 34.61 | 34.79 | 34.61 | 0.52 |
| 2.94 | 2.95 | 2.95 | 2.95 | 2.93 | 2.94 | 0.68 |

1A through 2C values presented in mg/ml
Number represents system - Letter indicates chemist

Universal Platform

The SoloVPE system is capable of analyzing samples across a wide range of target concentrations without the need for labor intensive and error prone dilutions. By using *Slope Spectroscopy*® methods, companies can now deploy a universal platform from Discovery to QC.

For More Information

For more information or to schedule a demo/presentation of the SoloVPE Variable Pathlength Technology contact:

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